

**LOCTITE**



**Teroson**

# Solutions for Vehicle Repair & Maintenance



**Henkel** Excellence is our Passion

# Introduction

## Solutions for all repairs

With this solution guide you can easily select the best Loctite®, Teroson and Plastic Padding product from the Henkel portfolio to solve maintenance or repair problems for all types of vehicles: The same products that automotive manufacturers use to build the cars you repair. The same products that are used on race cars around the world.

Find solutions from several different starting points:

- Loctite®, Teroson and Plastic Padding product categories within the Henkel portfolio
- The application guide section

### The Henkel portfolio covers all automotive maintenance and repair needs

- **For Mechanical Repair:**

Henkel's Loctite® brand offers a comprehensive range of products to ensure the reliability of mechanical assemblies. Service technicians rely on the consistent quality and availability of these products which have been specially designed to suit the needs of automotive repair professionals.

- **For Automotive Glass Repair:**

Henkel's Teroson brand offers a full line of window repair solutions which meet the majority of existing OEM/OES requirements regarding shear modulus, conductivity and radio frequency performance, and achieve extremely fast drive-away times.

- **For Body Repair and Protection:**

Henkel has solutions ranging from bonding and sealing to bodyfillers, underbody protect and anti chip protection to plastic repair and sound deadening. Henkel offers the required application tools and equipment specially designed for applying these products from bottles, cans, cartridges, and barrels.

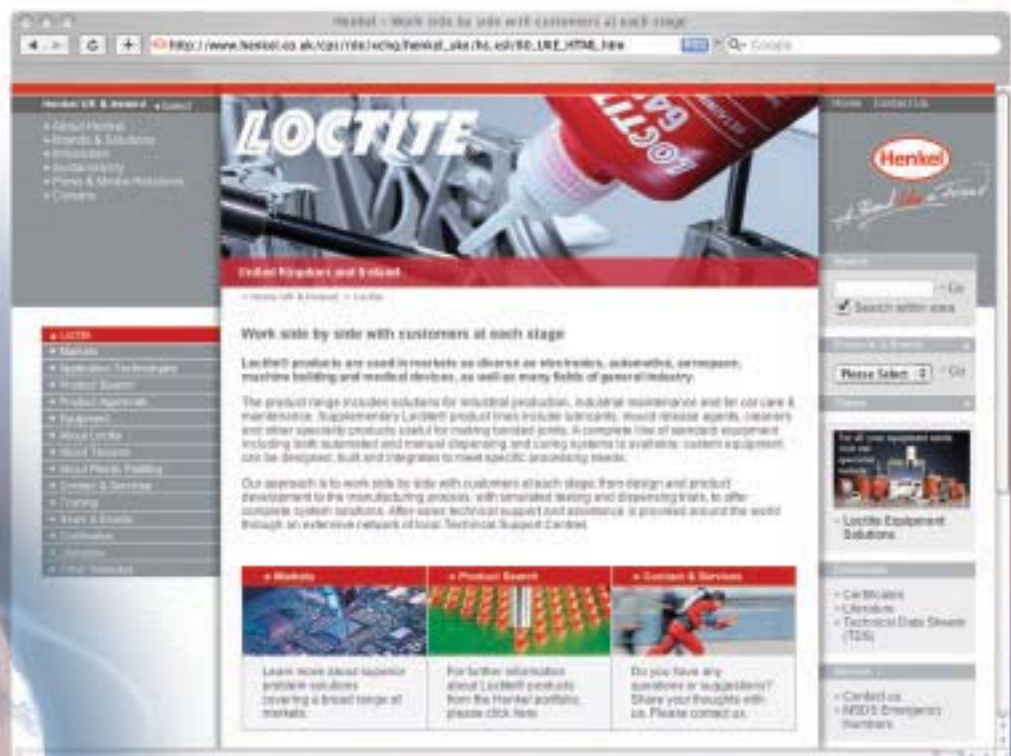
## Go online and discover more!

For more information on our products or the Henkel company visit our website

[www.loctite.co.uk](http://www.loctite.co.uk)

and find:

- Detailed product information
- Application case histories
- Photos
- Professional advice
- Your contact
- Other bespoke websites





# Henkel Dakar proven products

**Henkel, as Official Supplier to the Dakar Rally and Dakar series, provides the competitor not only with its superior products but also with dedicated support and hands-on technical assistance.**

Henkel's Partner status reflects the company's goal of highlighting its competencies as a leading supplier of adhesives and sealants, pushing the limits further in pursuit of reliability, performance and innovation. The event provides an ideal testing arena for new product developments and confirms the superior quality of Henkel products even under the most extreme racing conditions.

## **A true service to the competitors**

Henkel specialists are travelling with the rally. Known as the Teroson and Loctite® "Charlies" to a number of international rally participants and their mechanics, they provide advice and hands-on support. Over the years, close contacts have developed into a strong relationship of mutual trust and understanding, built on the competent service and the high-quality products offered for fast and efficient repairs which have helped many drivers to make it to the finish line.

Many products have earned their "Dakar-proven" stamp of approval in the previous years' events. Used by almost all the drivers competing on bikes, cars and trucks, Loctite® anaerobic products exemplify those small yet very important items that can make the difference between victory and defeat.



## Superior quality even under the most extreme conditions

During the hardest rally in the world, Henkel products and technicians were highly appreciated – and helped many drivers to reach the finish line!



These are only a few examples:

### Threadlocking

BMW and Nissan Cars

**Problem:**  
Bolts loosening



**Solution:**

Loctite® 243 Threadlocker

**Benefit:**

- Threaded fasteners are locked against vibration loosening
- Threads are protected against corrosion

### Plastic Repair

KTM, Honda, Yamaha, BMW motorbikes

**Problem:** Cracked, broken plastic shells and fairings



**Solution:**

Plastic Repair with **Terokal 9225 (SF)**, **Terokal Plastic Primer** and **Teroson FL Cleaner**

**Benefit:**

- Parts are reliably fixed to stand extreme challenges in the desert – up to the finish line!

### Direct Glazing

MAN trucks

**Problem:**  
Broken Windscreens



**Solution:**

Direct Glazing with **Terostat 8630 2K** – 2 component adhesive

**Benefit:**

- Quick restart into the race  
⇒ Safe drive away time of only five hours!

### Direct Glazing

Landrover Car

**Problem:**  
Broken Windscreens



**Solution:**

Direct Glazing with **Terostat 9000 PL** – primerless and isocyanate-free adhesive

**Benefit:**

- Almost no time lag  
⇒ Safe drive away time of only two hours!



# Mechanical and Body Repair solutions for all vehicles



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# Mechanical Repair

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Water Pump and Thermostat Housing Gasket

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**Loctite® 5910 Premium Silicone Black**  
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**Loctite® 248 Stick or Loctite® 243**  
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### Threadlocking | Page 10

**Loctite® 248 Stick or Loctite® 243**  
Oil Pan Bolts

### Threadlocking | Page 10

**Loctite® 248 Stick or Loctite® 243**  
Transmission Fluid Pan Bolts



Here are some examples of the wide range of Loctite® product applications for automobile repairs. Most of these applications would also apply to heavy-duty vehicles or motorcycle repairs. Visit [www.myteroson.com/uk](http://www.myteroson.com/uk) and explore this application chart via our “Virtual Engine”.

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Loctite® 248 Stick or Loctite® 243  
Rear Differential Housing Bolts

# Mechanical Repair

## Threadlocking

- Invented by Loctite to lock and seal threaded fasteners
- Specified by Automotive OEM'S
- Works by filling the spaces between threads
- Provide a secure, one piece assembly that will not loosen under stress

<b>Description</b>	Blue – liquid
<b>Strength</b>	Medium
<b>Size of thread</b>	Up to M36
<b>Temperature resistance</b>	+150°C

### Practical Hints:

- Clean parts with Loctite® 7063 before applying the adhesive
- If the threadlocker is applied below 5°C, pre-treat with Loctite® 7240 (Activator)
- If the parts were in contact with aqueous washing solutions or cutting fluids which leave a protective layer on the surface, wash with hot water before use
- Anaerobic products cure between metal surfaces in the absence of air

### Loctite® 243



### Loctite® 243

#### Medium Strength Threadlocker

- Locks and seals bolts, nuts and studs to prevent loosening from vibration
- Allows disassembly with normal tools
- Effective on all types of metal threaded fasteners

#### Applications:

Flywheel bolts, crown wheel bolts, crankshaft nuts and threaded fasteners on covers, oil drain plugs.

Pack sizes	IDH No.
Blistercard 3 ml	229139
Bottle 10 ml	135279
Blistercard 24 ml	161777
Bottle 50 ml	135278
Bottle 250 ml	135357

## Loctite® 248



Blue – semi solid

Medium

Up to M50

+150°C

## Loctite® 270/2701



Red – liquid

High

Up to M20

+150°C

## Loctite® 268



Red – semi solid

High

Up to M50

+150°C



2005 Dakar Rally



### Loctite® 248 Stick Medium Strength Threadlocker

- Non-liquid, semi solid stick version, medium strength threadlocker
- For all types of metal threaded fasteners
- Allows disassembly with normal tools
- Certified to ANSI/NSF Standard 61

#### Applications:

Where disassembly is required – machine tools and presses, pumps and compressors, mounting bolts, gear boxes.

### Loctite® 270/2701 High Strength Threadlocker

- For maximum threadlocking strength of bolts, nuts and studs
- For permanently locking assemblies which must not come loose
- Seal fasteners
- Can be disassembled by heating to 300°C

#### Applications:

Locking studs in gear boxes, cylinder blocks etc.

### Loctite® 268 Stick High Strength Threadlocker

- Non-liquid, semi solid stick, high strength threadlocker
- Prevents vibration loosening nuts and studs
- Effective on all types of metal threaded fasteners

#### Applications:

Where regular removal for maintenance is not required: suspension bolts, motor transmission and pump mounts, bearing cap bolts and studs.

Pack sizes	IDH No.
Blistercard Stick 9 g	540498
Stick 19 g	540491

Pack sizes	IDH No.
Blistercard 3 ml	223807
Bottle 10 ml	1210942
Blistercard 24 ml	161776
Bottle 50 ml	234853

Pack sizes	IDH No.
Stick 19 g	540907



## Pipe Sealing / Retaining

### Loctite® Thread Sealants

- Provide an instant, low pressure seal for metal pipes and fittings
- Will not creep, shrink or block systems by shredding

### Loctite® Retaining Compound

- Bond non-threaded, cylindrical metal assemblies

Description	Paste	Semi solid
Strength	Medium	Low
Size of thread	Up to 3"	Up to 3"
Temperature resistance	+150°C	+150°C

### Practical Hints:

- All parts must be clean & dry before sealing – use Loctite® 7063
- If the sealant/retainer is applied below 5°C, pre-treat with Loctite® 7240 (Activator)
- If the parts have been in contact with washes or cutting fluids containing nitrites, wash parts with hot water
- Anaerobic products cure between metal surfaces in the absence of air



### Loctite® 577 – Pipe Sealant

- General purpose liquid thread sealant for sealing metal threads
- Suitable for metal threads only
- Instant low pressure seal
- Resistant to fuel, oil, coolants and hydraulic fluids
- Locks connection against vibration loosening

### Applications:

Ideal for hydraulic and pneumatic circuits. Replaces hemp, pastes, PTFE tapes.

Pack sizes	IDH No.
Accordion 50 ml	229342
Bottle 250 ml	234573



### Loctite® Stick 561 – Pipe Sealant

- Non-liquid, semi solid stick for metal threads only
- Immediate low pressure sealing
- Certified to ANSI/NSF Standard 61

### Applications:

Recommended for all coarse metal threads (hydraulic and pneumatic circuits).

Pack sizes	IDH No.
Stick 19g	540920

## Loctite® 572



Paste

Medium

Up to 3"

+150°C



### Loctite® 572 – Brake and Airline Sealant

- Fittings may be locked in any position
- Seals against all automotive chemicals
- Product will not harden in pipes and cause blockages

#### Applications:

Sealing threaded pipes of compressed air or braking systems. Not to be used in conjunction with liquid or gaseous oxygen.

Pack sizes	IDH No.
Accordion 50 ml	229360
Bottle 250 ml	135495

## Loctite® 648



Green – liquid

High

Up to 0.15 mm

+ 175°C



### Loctite® 648 – Retaining Compound

- For high-strength assemblies
- Fills clearance in repaired parts
- Seals assemblies and prevents fretting corrosion
- Difficult to disassemble with normal tools

#### Applications:

Retaining of splined shafts, bearings, steering system components, gearings and all cylindrical parts, e.g. sleeves, bushes and inserts, etc.

Pack sizes	IDH No.
Bottle 50 ml	234880
Bottle 250 ml	267443

## Loctite® 660



Silver – paste

High

Up to 0.5 mm (with activator)

+150°C



### Loctite® 660 – Quick Metal

- For easy restoration of worn shafts, bushes and bearings
- Prevents corrosion of mated surfaces
- Specially suited for filling large gaps
- Ideal for restoring worn fits of parallel keys, splines and tapers

#### Applications:

Filling gaps between worn metal parts, e.g. shafts, housings, keys, bearings, bushes and on drive train components, e.g. camshaft drives, clutches, flywheels and crankshafts.

Pack sizes	IDH No.
Accordion 50 ml	229232

## Gasketing

- To meet a broad range of complex gasketing and sealing needs
- Fill all voids with excellent fluid and temperature resistances
- Parts can be disassembled easily even after extended service

### Loctite® 510



### Loctite® 518



Flange Type	Rigid	Rigid
Gap	Up to 0.25 mm	Up to 0.25 mm
Temperature resistance	Up to 200°C	Up to 150°C
Oil resistance	Excellent	Excellent
Water / glycol resistance	Excellent	Excellent

#### Practical Hints:

- If there are traces of old gasket left on the parts to be sealed, clean with Loctite® 7200 gasket remover
- All parts must be clean and dry before sealing – use Loctite® 7063
- Anaerobic products cure between metal surfaces in the absence of air



#### Loctite® 510 – Flange Sealant

- High temperature resistant flange gasket
- For metal flanges
- Adapts to flange surfaces and scratches up to 0.25 mm
- Increase torque capacity of assembled flanges

#### Applications:

For sealing rigid flange faces on transmissions and engine casings. Seals instantly against low pressure.

Pack sizes	IDH No.
Accordion 50 ml	142608
Cartridge 160 ml	135476
Bottle 250 ml	135477



#### Loctite® 518 – Flange Sealant

- Medium strength anaerobic flange gasket
- For metal flanges
- Adapts to flange surfaces and scratches up to 0.25 mm
- Gel-type consistency
- Ideal for overhead application and for vertical faces (no dripping)
- Seals instantly against low pressure

#### Applications:

For sealing rigid flange faces, e.g. water pump flanges, engine, differential and timing covers.

Pack sizes	IDH No.
Syringe 50 ml	229875
Cartridge 300 ml	435566



## Loctite® 574



Rigid

Up to 0.5 mm

-55°C to 150°C

Excellent

Excellent

## Loctite® 5926



Flexible

Up to 1 mm

-55°C to 250°C (intermittent)

Good

Good

## Loctite® 5910



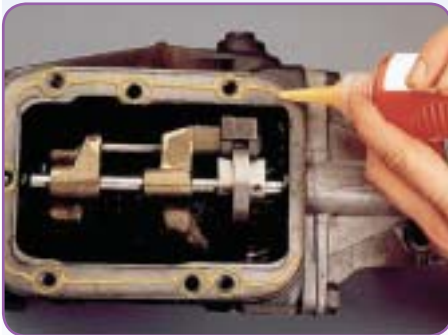
Flexible

Up to 1 mm

-55°C to 250°C (intermittent)

Excellent

Good



### Loctite® 574 – Multi Gasket

- Medium strength
- Fast cure
- No shimming effect

#### Applications:

Seals gearbox flanges, engine and differential housing covers, etc.  
Seals instantly against low pressure.

### Loctite® 5926 Silicone Blue Gasket Maker / Sealant

- Multi purpose flexible silicone sealant
- For flanges of any size or shape
- Can be used for metal, plastic and painted parts

#### Applications:

Oil sump, valve cover, inlet manifold, timing chain cover, transmission cover, transmission pan, differential cover, water pump, thermostat, etc.

### Loctite® 5910 Premium Silicone Black Gasket Maker / Sealant

- For flanges with permanent oil contact
- Can be used for metal, plastic and painted parts
- Low odour, non corrosive

#### Applications:

Oil sump, valve cover, inlet manifold, timing chain cover, transmission cover, differential cover, etc.

Pack sizes	IDH No.
Bottle 50 ml	267437

Pack sizes	IDH No.
Blistercard 40 ml	1123349
Cartridge 310 ml	233862

Pack sizes	IDH No.
Blistercard 40 ml	1133305
Tube 80 ml	1126633
Quick Gasket 200 ml	728771
Cartridge 300 ml	142491

## Gasketing

- To meet a broad range of complex gasketing and sealing needs
- Fill all voids with excellent fluid and temperature resistances
- Parts can be disassembled easily even after extended service

### Loctite® 5699



### Loctite® 5920



Flange Type	Flexible	Flexible
Gap	Up to 1 mm	Up to 1 mm
Temperature Resistance	-55°C to 250°C (intermittent)	-55°C to 350°C (intermittent)
Oil Resistance	Very Good	Very Good
Water / Glycol Resistance	Excellent	Good

#### Practical Hints:

- If there are traces of old gasket left on the parts to be sealed, clean with Loctite® 7200 Gasket Remover
- All parts must be clean and dry before sealing – use Loctite® 7063



#### Loctite® 5699 Premium Silicone Grey Gasket Maker / Sealant

- For flanges with permanent water / glycol contact
- Can be used for metal, plastic and painted parts
- Low odour, non corrosive

#### Applications:

Water pump, thermostat, valve cover, inlet manifold, transmission pan, differential cover, etc.



#### Loctite® 5920 Premium Silicone Copper Gasket Maker / Sealant

- For flanges exposed to high temperatures and high performance engines
- Can be used for metal, plastic and painted parts
- Low odour, non corrosive

#### Applications:

Turbo and exhaust systems, oil sump, valve cover, inlet manifold, timing chain cover, differential cover.

Pack sizes	IDH No.
Blistercard 40 ml	1124088
Tube 80 ml	1126648
Cartridge 300 ml	142480

Pack sizes	IDH No.
Blistercard 40 ml	1124087
Tube 80 ml	1126645
Cartridge 311 g	142502

## Loctite® O-RING KIT



n.a.

n.a.

n.a.

n.a.

n.a.

## Loctite® 5922



Rigid or flexible

n.a.

Up to 200°C

Good

Good

## Loctite® 3020



Rigid or flexible

n.a.

Up to 200°C

Good

Good



### Loctite® O-Ring Kit

- Kit for making replacement O-rings on the spot
- Easy to handle
- Ready for use in just a few seconds
- The bond is as strong as the rubber itself

#### Kit contains:

5 different sizes of nitrile rubber cord, splicing jig, safety knife, 20 g of Loctite® 406 Adhesive.



### Loctite® 5922 – Gasket Dresser

- Improves the sealing performance of old and new pre-cut gaskets (paper, cork, felt etc.)
- Slow curing paste
- Sets to a permanently flexible, non-hardening film
- Suitable for parts which require disassembly

#### Applications:

On engine and gearbox. For sealing/dressing flanges with old and new pre-cut compression gaskets. Ideal for part assembly after repairs.



### Loctite® 3020 – Gasket Adhesive

- Use with cut gaskets
- Improves sealing performance of all rubber, cork, paper and metal gaskets
- Produces a highly tacky, flexible film

#### Applications:

Can be used on rigid or flexible flanges.

Pack sizes

IDH No.

O-Ring Kit 1 bottle

480166

Pack sizes

IDH No.

Tube (blistercard) 60 ml

142274

Pack sizes

IDH No.

Aerosol 400 ml

458645



# Mechanical Repair

## Cleaning

- Clean components prior to using Loctite® adhesives / sealants
- Clean and degrease worktops and parts
- Remove cured sealant residue

<b>Description</b>	Cleaner	Cleaner
<b>Base</b>	Solvent	Solvent
<b>Appearance</b>	Colourless, clear liquid	Colourless, clear liquid

### Brake & Clutch Cleaner



#### Teroson Brake and Clutch Cleaner

- Cleans and degreases brake, clutch and transmission components
- Quick and efficient
- Removes adhesive and sealant residues
- Leaves no residue

#### Applications:

On brakes, clutch and transmission flanges and for removing grease, adhesive and sealant residues from engine, carburettor and solidified lubricants from hinges and linkages.

Pack sizes	IDH No.
Can 10 litres	840759
Can 50 litres	840771

### Loctite® 7063



#### Loctite® 7063 – Cleaner and Degreaser

- General purpose product for cleaning and degreasing of surfaces before Loctite adhesive product applications
- Evaporates quickly
- Leaves no residue

#### Applications:

Removes oil, grease and dirt. Ideal for use prior to adhesive bonding and sealing applications.

Pack sizes	IDH No.
Aerosol 400 ml	88344
Can 10 litres	149293

## Loctite® 7840



Cleaner

Water

Blue liquid

## Loctite® 7200



Gasket remover

Solvent

Amber liquid

## Loctite® 7039



Contact cleaner

Solvent

Colourless liquid



### Loctite® 7840 – Cleaner and Degreaser

- General purpose cleaner and degreaser
- Can be diluted with water at a ratio of 1:4 to 1:128 (depending on application)
- Can be applied using high-pressure cleaners
- Biodegradable

#### Applications:

Use for cleaning parts before repair work, for engine cleaning, for shop floors and walls.

### Loctite® 7200 – Gasket Remover

- Removes baked on gasket and sealant residues, dried oil, tar, carbon deposits and paint
- Easy removal prevents damage to components
- Softens cured sealants and traditional gasket residue in 10-15 minutes
- Reduces need for scraping

#### Applications:

Recommended for metal sealing faces on engine, transmission, carburettor, water and fuel pumps, rear axle, etc.

### Loctite® 7039 – Contact Cleaner Spray

- For cleaning electrical contacts
- Does not affect insulating properties
- Displaces moisture or other contaminations
- Silicone-free

#### Applications:

For cleaning contacts, relays, fuses and terminals.

#### Pack sizes

#### IDH No.

Spray 750 ml 235330

Can 5 litres 235338

Can 20 litres 235341

#### Pack sizes

#### IDH No.

Aerosol 400 ml 235323

#### Pack sizes

#### IDH No.

Aerosol 400 ml 303145

# Mechanical Repair

## Lubrication

- To protect metal parts from corrosion, galling, seizing
- Penetrate and free corroded assemblies
- Prevent wear and cold welding during assembly and operation

Description	Mineral Oil	Mineral Oil
Appearance	Amber	Colourless
Viscosity	Liquid	Liquid
Temperature Range	n.a.	n.a.

### Loctite® 8040



### Loctite® 8018



#### Loctite® 8040 – Freeze & Release

- Releases seized and corroded parts by shock freezing (-43°C)
- Thermal contraction of the parts allows penetration of the lubricating ingredient
- Released parts remain lubricated and protected from corrosion

#### Applications:

Seized and corroded assemblies of threaded and cylindrical parts across all industries.

#### Loctite® 8018 – Rust Remover

- Multi purpose Solvo Rust
- Clear mineral oil
- Immediate penetration
- Freed parts remain lubricated and protected from corrosion

#### Applications:

Frees rusted and seized bolts, screw fittings and general metal components.

Pack sizes	IDH No.
Aerosol 400 ml	760225

Pack sizes	IDH No.
Aerosol 400 ml	458647



## Loctite® 8201



Mineral Oil

Light yellow liquid

Liquid

-20°C to +120°C

## Loctite® Super Lube



Silicone Oil

Colourless

Liquid

-30°C to +150°C

## Teroson White Grease



Grease

White

Liquid

-25°C to +120°C

## Loctite® 8065



Anti Seize

Copper

Semi solid

-30°C to +980°C



### Loctite® 8201 – Five Way Spray

- Frees, lubricates and cleans
- Displaces moisture and prevents corrosion

#### Applications:

Ideal for light lubrication of metals and freeing assemblies.



### Loctite® Super Lube

- Odourless
- Clean
- Non-staining

#### Applications:

Pneumatic tools, enclosed chains etc.



### Teroson White Grease

- Water repellent
- Reduces wear
- Lasting protection prolongs life of lubricated parts

#### Applications:

Good on mechanical drive components e.g. chains, gears, rods, etc.



### Loctite® 8065 Stick – Copper Anti-Seize

- Exclusive C5-A® copper based Anti-Seize formula
- Protects metal parts from rust, corrosion, galling and seizing

#### Applications:

Exhaust bolts, brake caliper, bolts steam valve threads.

Pack sizes	IDH No.
Aerosol 400 ml	458642

Pack sizes	IDH No.
Aerosol 375 ml	399419
Tube 85 g	399420
Cartridge 400 g	399421
Pen 7 g	399422

Pack sizes	IDH No.
Aerosol 400 ml	341672

Pack sizes	IDH No.
Stick 20 g	525380

# Body Repair

With Henkel, customers have access to a full range of Teroson, Loctite® and Plastic Padding body repair and protection products to meet the needs of today's body repair shop. They include adhesives and sealants, solutions for direct glazing, noise control, corrosion protection, plastic repair and body filling. Many of these products are specified for auto market repair by leading automobile manufacturers.

## Direct Glazing | Page 24

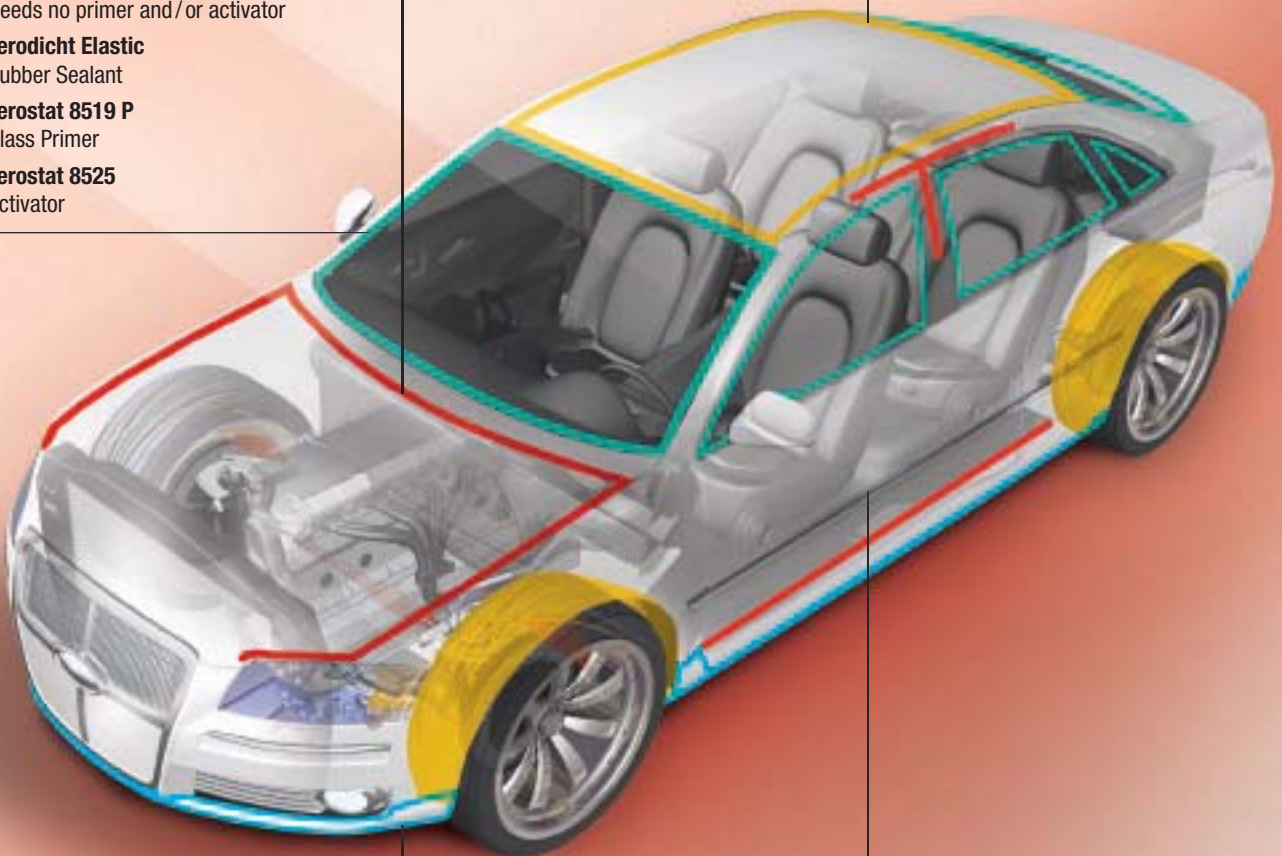
- **Terostat 8596**  
Standard Sealant
- **Terostat 8597 HMLC**  
Fast Sealant
- **Terostat 8599 HMLC**  
Very Fast Sealant
- **Terostat 8630 2K HMLC**  
Instant Sealant
- **Terostat 9097 PL HMLC**  
Needs no primer and/or activator
- **Terodicht Elastic**  
Rubber Sealant
- **Terostat 8519 P**  
Glass Primer
- **Terostat 8525**  
Activator

## Seam Sealing | Page 28

- **Terostat 9100 / 9200**  
Sealant White / Black
- **Terostat 9120**  
Multi-purpose Sealant White
- **Terostat 9320**  
4 in 1 Sealant
- **Terolan 53 Special**  
Brushable Body Sealant

## Bonding of Body & Parts | Page 33

- **Terokal 2444**  
Contact Adhesive
- **Terostat 9220**  
Power Bonder
- **Teromix 6700**  
Multi-purpose 2C Adhesive Bonder
- **Terokal 5045**  
Standard Panel Bonder



## Instant Bonding | Page 32

- **Loctite® 401**  
Instant Adhesive
- **Loctite® 454**  
Instant Adhesive Gel

## Plastic Repair | Page 38

- **Terokal 9225**  
Adhesive Standard
- **Terokal 9225 SF**  
Adhesive Super Fast
- **Terokal 150**  
Plastic Primer
- **Plastic Padding Plastic Filler**  
Plastic Body Filler

## Body Fillers | Page 40

- **Plastic Padding Ultima**  
Universal Filler
- **Plastic Padding Galva**  
Aluminium/Galvanised Surfaces
- **Plastic Padding Stopper**  
Super Fine Stopper



Direct Glazing | Page 24

		Terostat 8596	Terostat 8597 HMLC	Terostat 8599 HMLC	Terostat 8630 2K HMLC	Terostat 9097 PL HMLC	Terostat 8519 P Primer	Terostat 8525 Activator	Terodicht Elastic	Teroson FL	Teroson Applicators
Technology	Rubber mounted								■		
	Bonded	■	■	■	■	■	■	■			
Substrate	Encapsulated windscreen	■	■	■	■	■	■	■		■	
	Glass/ceramic	■	■	■	■	■	■	■		■	
	Glass	■	■	■	■	■	■	■		■	
	Trimmed residual bead	■	■	■	■	■	■	■		■	
	Paint	■	■	■	■	■	■	■		■	
	Aluminium	■	■	■	■	■	■	■		■	
	Bare metal	■	■	■	■	■	■	■		■	
	GFC/SMC	■	■	■	■	■	■	■		■	
	E-coated metal	■	■	■	■	■	■	■		■	
	Primer	■	■	■	■	■	■	■		■	■
Activator	■	■	■	■	■	■	■		■	■	
Properties	Warm application			■	■						
	Cold application	■	■			■	■	■			
	High modulus		■	■	■	■					
	Low conductive		■	■	■	■					
	1 component	■	■	■		■	■	■			
	2 component				■						
	Drive-away time European crash test standard**				■						
	Drive-away time FMVSS crash test***	■	■	■		■					
	Installation time in minutes*	25	25	15	30	25					
Drive-away times*	6h	2h	15min	2h	1h						

Seam Sealing | Page 28

		Terolan 53 Special	Terostat 9100 / 9200	Terostat 9120	Terostat 9320	Terostat 9140	Loctite® 595	Loctite® 5940			
Curing system	Solvent based	■									
	Chemically curable		■	■	■	■	■	■			
Product base	Synthetic rubber										
	Nitrile rubber	■									
	1C polyurethane		■								
	1C ms polymer			■	■						
Substrates	1C silicone					■	■	■			
	Paint	■	■	■	■	■	■	■			
	E-coated metal	■	■	■	■	■	■	■			
	GFC/SMC/plastics		■	■	■	■	■	■			
	Aluminium		■	■	■	■	■	■			
	Bare metal	■	■	■	■	■	■	■			
	Glass/ceramic		■	■	■	■	■	■			
Properties	Wood	■	■	■	■	■	■	■			
	Cold application	■	■	■	■	■	■	■			
	1 component	■	■	■	■	■	■	■			
	Skin over time* (minutes)	3-5	20-45	15-20	10-20	5-10	120	120			
	Sealing and bonding		■	■	■	■	■	■			
	Isocyanate free			■	■	■	■	■			
	Paintable	■	■	■	■						
	Sprayable				■						
	Brushable	■	■	■	■	■	■	■			
Non corrosive	■	■	■	■	■	■	■				

\* DIN 50014 standard climate 23°C/50% relative humidity \*\* 64 km/h and 40% overlap \*\*\* 50 km/h and 100% head-on



# Body Repair

## Direct Glazing

- Bond screens/windows of all types of vehicles
- Comply with car manufacturers recommendations
- Allow different drive-away times, with TÜV approval



	Terostat 8596	Terostat 8597 HMLC
<b>Product Base</b>	Polyurethane	Polyurethane
<b>Application method / installation time (standard climate)</b>	Cold / 25 min.	Cold / 25 min.
<b>Drive-away time FMVSS crash test*</b>	6 hrs	2 hrs
<b>Drive-away time European crash test standard**</b>	n.a.	n.a.
<b>High Modulus / Low Conductive</b>	No	Yes

### Practical Hints:

- Refer to instructions for handling Direct Glazing sealant before application
- Use Teroson FL or cleaner tissue (sets) for surface preparation
- Use Terostat 8519 P primer for all DGX products (except with Terostat 9097)
- For pre-coating windscreen, use Terostat 8525
- For Terostat 8599 HMLC and 8630 2K HMLC use Teroson pre-heating box

\* 50 km/h and 100% head-on  
 \*\* 64 km/h and 40% overlap



### Terostat 8596 – Standard Sealant

- Good sag resistance
- No stringing

#### Applications:

For all vehicles. Use any type of professional dispensing tool for application; best used with PowerLine II or Electroflow gun.

Pack sizes	IDH No.
Cartridge 310 ml	450533
Set	450532



### Terostat 8597 HMLC – Fast Sealant

- HMLC (High Modulus and Low Conductivity)
- Good sag resistance
- No stringing

#### Applications:

For all vehicles. Use any type of professional dispensing tool for application; best used with PowerLine II or Electroflow gun.

Pack sizes	IDH No.
Cartridge 310 ml	450503
Set	450438
Foil 400 ml	680347
Foil 570 ml	680348

## Terostat 8599 HMLC



Polyurethane

Warm (after 15 min. heating) / 15 min

15 min.  
n.a.

Yes

## Terostat 8630 2K HMLC



Polyurethane

Warm (after 30 min. heating) / 30 min.

1 hr (cars) / 2 to 5 hrs (trucks / busses)  
2 hrs (cars) / 2 to 5 hrs (trucks / busses)

Yes

## Terostat 9097 PL HMLC



Polyurethane

Cold / 25 min.

1 hr  
n.a.

Yes



### Terostat 8599 HMLC – Very Fast Sealant

- Good sag resistance
- No stringing

#### Applications:

For all vehicles. Use any type of professional dispensing tool for application; best used with PowerLine II or Electroflow gun.



### Terostat 8630 2K HMLC – Instant Sealant

- Good sag resistance
- No stringing
- Fast drive-away time for commercial vehicles

#### Applications:

For all vehicles (preferably commercial vehicles, e.g. buses and trucks).



### Terostat 9097 PL HMLC

- 1 hour drive-away sealant
- No primer, no activator, no active wipe required
- Built-in UV stability

#### Applications:

For all vehicles. Use any type of professional dispensing tool for application; best used with PowerLine II or Electroflow gun.

Pack sizes	IDH No.
Cartridge 310 ml	450441
Set	450434

Pack sizes	IDH No.
Cartridge 310 ml	794668

Pack sizes	IDH No.
Cartridge 310 ml	1231001
Set	1231312

# Body Repair

## Direct Glazing

- Complementary products for direct glazing, bond-line and surface preparation

### Terostat 8519 P Primer



Polyurethane

For glass, metal, ceramics, PUR rims, old PUR beads

### Terostat 8525



Polyurethane

For pre-coated screens

Product Base

Application

#### Practical Hints:

- Teroson FL can be used as surface preparation for other Teroson products
- For pre-coating windscreen, use Terostat 8525
- New primer & activator packs for longer shelf life



#### Terostat 8519 P – Primer and Activator

- Adhesion promoter
- Excellent UV protection
- Corrosion protection for small flange damages
- Excellent activation of PUR/PVC pre-coatings
- Activation of old PUR beads (older than 6 hrs)

#### Applications:

For all car windows, to promote adhesion of direct glazing adhesives/sealants. Application with Teroson applicators (wool daubers).

#### Terostat 8525 – Activator

- Excellent activation of PUR/PVC pre-coatings
- Activation of old PUR beads (older than 6 hrs)

#### Applications:

For all vehicles with PUR-coated glass. Application with Teroson applicators (wool daubers).

Pack sizes

Bottle 25 ml

Bottle 100 ml

IDH No.

1178000

1178026

Pack sizes

Bottle 10 ml

IDH No.

265665



## Terodicht Elastic



Artificial resins / synthetic rubber  
For rubber mounted screens



### Terodicht Elastic – Rubber Sealant

- Good sag resistance
- Ideal for leaking windscreens even under wet conditions
- Water resistant

#### Applications:

For emergency sealing on all vehicles with rubber mounted screens. Use any type of professional dispensing tools for application, best used with Staku pistol.

Pack sizes	IDH No.
Cartridge Elastic 310 ml	800673
Cartridge Black 310 ml	804495

## Teroson FL



Petroleum spirit  
Surface preparation



### Teroson FL – Surface preparation

- Very good surface preparation
- Very short evaporation time

#### Applications:

For surface preparation of windscreens and parts (glass, plastics, metal). Application with lint free cloth or brush.

Pack sizes	IDH No.
Can 1 litre	92679

## Loctite® 319



Modified acrylic ester  
Bonding of rear view mirrors



### Loctite® 319 – Rear-View-Mirror Bonder

- Compensates for differential thermal expansion of parts
- Cures when confined between close fitting parts with the aid of activated mesh

#### Applications:

For glass to metal only.

Pack sizes	IDH No.
Kit on Blistercard 0.5 ml + 1 mesh	194088

# Body Repair

## Seam Sealing

- For all body repair sealant applications
- For bonding applications
- For different over-painting requirements

### Product Base

Skin-over Time (standard climate)

### Paintability

### Practical Hints:

- Terostat 9120/9320 can be spot welded
- For OEM finish, use Teroson butterfly nozzle

## Terostat 9120



MS Polymer

ca. 20 min.

Wet on wet  
up to 3 days after application



### Terostat 9120

- Solvent free, isocyanate free
- Very good adhesion without primer
- Very good UV resistance and weathering performance
- Very good sag resistance

### Applications:

For seam and joint sealing and bonding of plastic parts e.g. spoiler. For vehicle body repairs. Best used with PowerLine II or Electroflow gun.

### Pack sizes

Cartridge White 310 ml

Cartridge Black 310 ml

### IDH No.

252257

267084

## Terostat 9100 / 9200



Polyurethane

ca. 35 min.

After skin formation time

## Terotape Seam Sealing Tape



Polyurethane

n.a.

After application

## Terolan 53 Special



Nitrile rubber

3 to 5 min.

After full curing



### Terostat 9100 / 9200

- Good sag resistance
- Matches the factory look of original car finishes (brush texture)

#### Applications:

For all areas where sealing, bonding and fast over painting is required. Particularly suitable for bonding performance accessories, e.g. spoilers, trim strips, etc. Best used with PowerLine II or Electroflow gun.



### Terotape Seam Sealing Tape

An easy to apply tape for sealing car panels.

- Handles corners and offsets
- Immediately overpaintable
- No special equipment or dispensing guns
- Neat and durable OEM type finish

#### Applications:

For use on doors, bonnets, quarter panels and various other areas.



### Terolan 53 Special

- Good adhesion on oily / greasy surfaces (parts that cannot be completely cleaned)
- Superior adhesion to bare, primed and painted metal parts
- Matches the factory look of original car finishes (brush texture)

#### Applications:

For front and rear apron, passenger compartment substructure, side panel, wheel housing, filler neck. Application with Teroson brush.

Pack sizes	IDH No.
Cartridge 9100 White 200 ml	746133
Cartridge 9100 White 310 ml	744475
Cartridge 9100 Grey 310 ml	744474
Cartridge 9200 Black 200 ml	746080
Cartridge 9200 Black 310 ml	744662

Pack sizes	IDH No.
8mm x 16 m	451119
10mm x 16 m	451115
Piece	451118

Pack sizes	IDH No.
Tin 1.4 kg	799671



## Seam Sealing

- For seam sealing
- For flexible bonding
- For flexible sealing

**Product Base**

**Temperature resistance**

**Colour**

**Odour**

**Skin-over time**

**Practical Hints:**

- Silicones are not over paintable
- Very good for sealing large painted outside areas (e.g. trucks)
- Extremely high UV resistance



## Terostat 9320



MS Polymer

-40°C to 150°C

Grey / Black / Ochre

Low

10 to 20 min.

## Loctite® 5940



Silicone, acetoxy

-55°C to 250°C

Black

Acetic

15 to 20 min.

## Loctite® 595



Silicone, acetoxy

-55°C to 250°C

Clear

Acetic

10 to 15 min.



### Terostat 9320

- Paintable, Isocyanate free
- Very good adhesion without primer
- Very good UV resistance and weathering performance
- Good sag resistance, sprayable

#### Applications:

OEM texture refinish for all vehicles.  
Apply with Teroson Multi Press gun.

### Loctite® 5940

- Room temperature vulcanising (RTV) silicone
- High temperature protection

#### Applications:

Suitable for glass, metal, ceramics, composites, and most plastics.

### Loctite® 595

- Bonding, sealing and protecting of components subjected to shock, constant vibration, twisting, flexing, thermal expansion and contraction

#### Applications:

Suitable for glass, metal, ceramics, composites, and most plastics.

Pack sizes	IDH No.
Cartridge Grey 300 ml	211742
Cartridge Black 300 ml	211743
Cartridge Ochre 300 ml	272232

Pack sizes	IDH No.
Blistercard 40 ml	1123347
Tube 100 ml	1126635
Cartridge 300 ml	229142

Pack sizes	IDH No.
Blistercard 40 ml	1123422
Tube 100 ml	1126642
Cartridge 310 ml	229141

# Body Repair

## Instant Bonding/ Bonding of Body and Parts

- For bonding body components
- For emergency repairs
- For light structural bonding

### Loctite® 401



### Loctite® 454



### Super Glue Kit



Product Base	Cyanoacrylate	Cyanoacrylate	Cyanoacrylate
Fixture time / skin-over time	5 to 20 sec. / n.a.	5 to 20 sec. / n.a.	5 to 20 sec. / n.a.
Bonding properties	Instant adhesive liquid	Instant adhesive gel	Instant adhesive liquid

#### Practical Hints:

- Use Teroson FL for surface preparation



#### Loctite® 401 – Instant Adhesive

- General purpose instant adhesive
- Bonds a wide range of similar or dissimilar substrates (metals, rubber, wood, cardboard, ceramics as well as most plastics)
- Very high strength on close-fitting parts

#### Applications:

Emblems, plastic parts, rubber seal.

#### Loctite® 454 – Instant Adhesive Gel

- For general purpose application
- Will not drip or run
- Non-wicking, specially suited for porous materials
- Bonds similar or dissimilar substrate combinations of wood, metals, ceramics, most plastics

#### Applications:

Ideal for overhead application as well as for vertical faces.

#### Super Glue Kit with Accelerator

- Universal high strength adhesive with aerosol accelerator
- Highly viscous formula
- Suitable for virtually all materials
- Accelerator cures excess adhesive for tack-free bond-line

#### Applications:

Emblems, plastic parts, trim and rubber seal.

Pack sizes	IDH No.
Bottle 20 g	135428

Pack sizes	IDH No.
Tube 20 g	195678

Pack sizes	IDH No.
20 g and 25 ml	234470



## Terokal 2444



Polychloroprene

5 to 10 min. / n.a.

Contact adhesive liquid

## Adhesive Spray



Styrene Butadiene Rubber (SBR)

ca. 10 min. / n.a.

Contact adhesive spray

## Double-Sided Tape



n.a.

n.a.

Self adhesive backing

## Terostat 9220



MS Polymer

n.a. / ca. 15 min.

Power bonder



### Terokal 2444

- High initial tack (allow 5 to 10 min. for solvent evaporation)
- Excellent contact or pressure sensitive adhesive

#### Applications:

To bond rubber, flexible foams, leather, felt, damping materials to rubber, metal, wood, polyester, cardboard and rigid PVC.



### Teroson Adhesive Spray

- High initial strength (allow 10 min. for solvent evaporation)
- Contact and pressure sensitive adhesive spray
- Particularly suitable for bonding porous materials

#### Applications:

To bond fabric, polyester and polyester foams. Leather, cardboard and coverings.



### Teroson Double-Sided Adhesive Tape

Excellent adhesion to metals, glass, painted surfaces and many plastics.

- Weather resistant
- Resistant to UV light

#### Applications:

Good for bonding badges, protective mouldings, interior mirrors etc. Also for attaching PVC or PUR integral foam linings.



### Terostat 9220

- Powerful adhesive for flexible permanent spot welding without scarring
- Adheres to a wide range of materials without primer
- High resistance to ageing, weathering, UV light and salt water
- Isocyanate and solvent free

#### Applications:

To bond metal to metal, plastics (except PP, PE), wood, painted surfaces. Use any type of professional dispensing tools for application; best with PowerLine II or Electroflow gun.

Pack sizes	IDH No.
Tin 340 g	444651

Pack sizes	IDH No.
Spray 400 ml	860240

Pack sizes	IDH No.
10 m x 12 mm	93357
10 m x 19 mm	93358
10 m x 25 mm	150039

Pack sizes	IDH No.
Cartridge 310 ml	265673

## Bonding of Body and Parts

- Structural bonding
- Metal repair
- Emergency repair

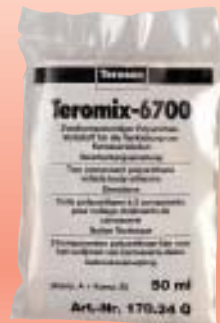
<b>Product Base</b>	<b>Polyurethane</b>
<b>Application</b>	<b>Room temperature</b>
<b>Pot life</b>	<b>10 min.</b>

### Practical Hints:

- Use Teroson FL for surface preparation
- Curing process can be accelerated by heat
- Terokal 5045 can be spot welded



### Teromix 6700



### Teromix 6700

- Fast cure, high strength independent from temperature/humidity
- Adheres to a wide range of materials
- Can be spot welded before curing
- Solvent free

### Applications:

To bond metal to metal, plastics (except PP, PE), wood, painted surfaces. Easy application with Teromix gun and easy mixing with twin cartridge and static mixer.

<b>Pack sizes</b>	<b>IDH No.</b>
Cartridge 2 x 25 ml	264880

## Terokal 5045



Epoxy

Warm

ca. 90 min.

## Loctite® 3430



Epoxy

Room temperature

5 min.

## Loctite® 3463



Epoxy

Room temperature

5 min.



### Terokal 5045

- Excellent bond strength
- Bonds and seals without a primer in a single operation

#### Applications:

High performance, solvent free adhesive for roof and panel bonding (aluminium, steel and SMC). Application only with PowerLine II or Electroflow gun. Easy application with universal cartridge and static mixer.

### Loctite® 3430 – Fast Epoxy

- For general purpose applications
- Waterproof and impact resistant
- Allows over-painting
- Temperature resistance from -40°C to +120°C

#### Applications:

Bonds a wide variety of similar or dissimilar substrate combinations e.g. metals, marble, ceramics, glass, stone, wood, concrete, plastics.

### Loctite® 3463 – Metal Magic Steel™ Stick

- Kneadable epoxy adhesive
- Adheres to moist surfaces and cures even under water
- Resistant to corrosion and most chemicals
- Steel-filled product

#### Applications:

Ideal for fast but long-lasting emergency repairs. Can be drilled, sanded and painted after curing. Repairs small cracks in housings, rebuilds damaged thread holes, etc.

Pack sizes

Cartridge 250 ml

IDH No.

776515

Pack sizes

Syringe 24 ml

IDH No.

142517

Pack sizes

Stick 114 g

IDH No.

265628



# Body Repair

## Bonding of Body and Parts

- Structural bonding
- Metal repair
- Emergency repair

Product Base	Polyester	Polyester
Application	Room temperature	Room temperature
Pot life	5 min.	5 min.

### Practical Hints:

- Use Teroson FL for surface preparation

### Chemical Metal



#### Plastic Padding Chemical Metal

Two-part, polyester based general purpose product. Allows fast and easy repairs on cars, in the house, hobby etc.

- Resistant to water, salt water, oil, fuel, and to most weak acids and chemicals
- High strength product
- Allows machining, including tapping threads after 20 minutes
- Resistant to temperatures up to +160°C

#### Applications:

Suitable for filling and trowelling flaws and cracks, for joining dissimilar materials and for sealing housings and casings.

Pack sizes	IDH No.
Tube 55 ml Mini	360645
Box 130 ml Junior	360646
Tin 560 ml Giant	360648
Blistercard 55 ml	360651

### Leak Fix



#### Plastic Padding Leak Fix

Seals and repairs leaks in radiators and sumps.

- Sets in minutes
- Resistant to petrol, diesel, oil, water, high temperatures and most common chemicals

Pack sizes	IDH No.
Box 55 ml	360652
Blistercard 55 ml	360653

## Super Steel



Epoxy

Room temperature

5 min.

## Super Epoxy



Epoxy

Room temperature

5 min.

## Super Adhesive Tape



n.a.

n.a.

n.a.



### Plastic Padding Super Steel

A metal-filled two-component adhesive, sets like steel.

- Hardens in 5 minutes

#### Applications:

Seals, bonds, fixes and replaces. Ideal for emergency repairs around the home, garden, farm, car and boat.



### Plastic Padding Super Epoxy

Super strong transparent glue.

- Sets in 5 minutes at normal temperatures

#### Applications:

For wood, stone, metal, glass and most other materials (except soft plastics).



### Super Adhesive Tape

General purpose adhesive tape.

- Fast tack for permanent or repositionable bonds
- Tears easily by hand
- Adheres to uneven surfaces

#### Applications:

For temporary holding of parts whilst being bonded and for general workshop repairs.

Pack sizes	IDH No.
Blistercard 2 x 25 g	638167

Pack sizes	IDH No.
Blistercard 30 g	360679
Blistercard 100 g	360680
Tin 1 kg	360681

Pack sizes	IDH No.
50 mm x 10 m	1105208
50 mm x 50 m	1105210
50 mm x 25 m	1105209

# Body Repair

## Plastic Repair



- Applicable for all types of external plastic car parts (one fits all)
- Single components and set OE specified

<b>Product Base</b>	Polyurethane	Polyurethane
<b>Application</b>	Bonding	Bonding
<b>Pot life (standard climate)</b>	ca 10 min.	ca. 2 min.
<b>Repair area</b>	More than 5 cm	Less than 5 cm

### Practical Hints:

- Re-shape plastic parts before repair
- Compatible with all types of plastics
- Use Terotex Super 3000 for OE finish (texture)
- Not for fuel tanks and radiator houses

**Terokal 9225**

**Terokal 9225 SF**





### Terokal 9225

- Excellent sandability
- Very good paintability with all car paint systems when using Terokal 150

### Applications:

Bumpers, spoilers, aprons, etc.  
Easy application with Teromix gun (2 x 25 ml) and easy mixing with twin cartridge and static mixer.

<b>Pack sizes</b>	<b>IDH No.</b>
Cartridge 2 x 25 ml	267081



### Terokal 9225 SF

- Fast curing
- Excellent sandability
- Very good paintability with all car paint systems when using Terokal 150

### Applications:

Bumpers, spoilers, aprons, etc.  
Easy application with Teromix gun (2 x 25 ml) and easy mixing with twin cartridge and static mixer.

<b>Pack sizes</b>	<b>IDH No.</b>
Cartridge 2 x 25 ml	882088





### PP Plastic



Polyester

Surface Filling

4 to 5 min.

n.a.

### Terokal 150



Chlorinated Polyolefins

Primer

n.a.

Adhesion promotion for plastics

### Teroson FL



Petroleum Spirit

Surface Preparation

n.a.

Paint, metal, plastic

### Plastic Repair Kit



n.a.

Kit

n.a.

Plastics outside the car



#### Plastic Padding Plastic

A flexible filler for plastic repairs.

- Easy to sand
- Can be applied in very thin layers i.e. smart repairs



#### Terokal 150

- Excellent base coat
- Very short evaporation time

#### Applications:

To be used for Plastic Repair Kit and Terokal 9225, 9225 SF, Plastic Filler and before painting. Easy and precise application.



#### Teroson FL

- For all surfaces before and after any bonding or sealing job
- Use Teroson FL whenever repairing plastic, glass or metal parts
- Extremely fast solvent evaporation

#### Applications:

Teroson FL is also a diluent for many Teroson products like underbody coatings, plastic repair adhesives, direct glazing products, etc.



#### Teroson Plastic Repair Kit

Contents:

- 3 bags of 2 x 25 ml Terokal 9225
- 9 static mixers
- 150 ml can Terokal 150
- 1000 ml can Teroson FL
- 1 reinforcement mat
- 1 Teromix gun
- Working instructions

#### Applications:

Bumpers, spoilers, aprons, etc.

Pack sizes IDH No.  
Tin 920 g 717638

Pack sizes IDH No.  
Spray 150 ml 267078

Pack sizes IDH No.  
Can 1 litre 92679

Pack sizes IDH No.  
Kit 211680

## Body fillers

- For large and small dent repairs
- Finishing fillers for the perfect finish
- Bodyfillers for specific substrates  
e.g. Aluminium, galvanised surfaces, plastic etc.

<b>Product Base</b>	<b>Polyester</b>
<b>Type of repair</b>	<b>Universal use</b>
<b>Pot life (standard climate)</b>	<b>4 to 5 min.</b>
<b>VOC Content</b>	<b>140 g/l</b>

### Practical Hints:

- Mixing ratio Filler to Hardener ca. 100: 2 to 4 (golf ball of filler to pea size of hardener)
- Use Infra-red at 50°C to 60°C to shorten cure time
- Cool repair area before sanding
- Use primer Terokal 150 when applying plastic filler on plastics



### Ultima



### Plastic Padding Ultima

The only filler you'll ever need in a paintshop or bodyshop.

- For all repair jobs on all surfaces, including galvanised, zinc coated, aluminium, mild steel, glass fibre and polycarbonate
- Excellent build quality and fine finish
- Suitable for infra-red and low bake

<b>Pack sizes</b>	<b>IDH No.</b>
Tin 930 g	360665
Cartridge 3000 g	360666

## Galva



Polyester

Aluminium and Galvanised surfaces

4 to 5 min.

140 g/l



### Plastic Padding Galva

Exceptional adhesion to galvanised and zinc coated metals, stainless and mild steel, GRP and polycarbonate.

- Fine texture stopper/filler
- Suitable for infra-red
- Can be baked at temperatures up to 200°C on mild steel

Pack sizes

IDH No.

Tin 920 g

717674

Cartridge 2750 g

717673

## Stopper



Polyester

For finishing

4 to 5 min.

120 g/l



### Plastic Padding Stopper

Super fine texture ensures a smooth flawless surface and a perfect feather edge.

- For mild steel and glass fibre
- Suitable for infra-red and low bake

Pack sizes

IDH No.

Tin 920 g

717637

Cartridge 2750 g

881449

## PP 50



Polyester

Easy sand applications

4 to 5 min.

130 g/l



### Plastic Padding PP 50

Original lightweight filler.

- Easy to apply and sand
- Highly flexible enabling the filler to be sanded down over long periods of time

Pack sizes

IDH No.

Tin 700 g

360667

Tin 2480 g

360668

Cartridge 2200 g

360669



# Body Repair

## Body fillers

- For large and small dent repairs
- Finishing fillers for the perfect finish
- Bodyfillers for specific substrates  
e.g. Aluminium, galvanised surfaces, plastic etc.

**Product Base**

**Type of repair**

**Pot life (standard climate)**

**VOC Content**

**PP 100**



**Polyester**

**Easy sand applications**

**4 to 5 min.**

**140 g/l**

**Practical Hints:**

- Mixing ratio Filler to Hardener ca. 100: 2 to 4 (golf ball of filler to pea size of hardener)
- Use Infra-red at 50°C to 60°C to shorten cure time
- Cool repair area before sanding
- Use primer Terokal 150 when applying plastic filler on plastics



**Plastic Padding PP 100**

Exceptionally easy to sand bodyfiller.

- Easy to build, excellent flexibility
- Suitable for infra-red and low bake

**Pack sizes**

**IDH No.**

Tin 630 g

360673

Tin 2180 g

360674

Cartridge 1890 g

360675



### Glass Fibre Paste



**Polyester**  
For big gaps/holes

ca. 8 min.

160 g/l

### Plastic Filler



**Polyester**  
For plastics

4 to 5 min.

140 g/l

### Extra Hardener



**Peroxide**  
Hardener for bodyfillers

n.a.

n.a.



#### Plastic Padding Glass Fibre Paste

Contains high tensile glass-fibre strands for extra strength.

- Bridges and fills in one go
- Tack free finish allows easy removal of excess product

#### Applications:

Finish with any Plastic Padding bodyfiller for a perfect repair.

#### Plastic Padding Plastic

A flexible filler for plastic repairs.

- Easy to sand
- Can be applied in very thin layers i.e. smart repairs

#### Plastic Padding Extra Hardener

For all Plastic Padding bodyfillers.

#### Pack sizes

#### IDH No.

Tin 750 g 360655

#### Pack sizes

#### IDH No.

Tin 920 g 717638

#### Pack sizes

#### IDH No.

Tube 16 g 360662  
 Tube 25 g 360313  
 Tube 40 g 360314  
 Cartridge 60 g 360316

# Underbody Repair



## Wax / Cavity Protection | Page 48

### Rust Protection

- **Terotex Wax**  
Anti-corrosion Coating
- **Terotex HV 400**  
Cavity Protection/Conservation
- **Terotex HV 350**  
Cavity Protection against Rust

## Underbody Coating | Page 46, 48

### Rust Protection

- **Terotex Wax**  
Anti-corrosion Coating
- **Teroson UBC Spray**  
Underbody Coating Black
- **Terotex Record 2000 HS**  
Highly Abrasive Resistant Coating

## Anti Chip Coating | Page 47, 48

### Rust Protection

- **Terotex Super 3000**  
High-viscosity Coating Material,  
Light or Black
- **Teroson Anti Chip**  
Spray Coating Light or Black

## Sound Deadening | Page 50

- **Terodem**  
Sound Deadening of Body Panels

## Air Conditioning | Page 52

- **Loctite® Hygiene Spray**  
Multi-purpose Cleaner and Sanitizer

## Hand Cleaning | Page 52, 53

- **Loctite® 7850**  
Hand Cleaner with Pumice
- **Loctite® 7855**  
Paint and Resin Removing  
Cleaner



## Underbody Coating Page 46

		Etch Primer	Zinc Spray	UBC Spray	Terotex Record 2000 HS	Terotex Super 3000	Anti-Chip Spray	Terotex Wax	Terotex HV 350	Terotex HV 400	Teroson Cavity Spray	Variodur Aqua
<b>Product base</b>	Zinc + epoxy agent		■									
	Synthetic resin					■	■					
	Rubber + resin			■	■			■			■	
	Wax								■	■		
	Polyvinyl Butyral Resin	■										
	Water based											■
<b>Substrates</b>	Bare metal	■	■	■	■	■	■	■	■	■	■	■
	Aluminium	■		■	■	■	■	■	■	■	■	■
	E-coated metal		■	■	■	■	■	■	■	■	■	■
	Paint			■	■	■	■	■	■	■	■	■
	Wax coatings							■	■	■	■	
	PVC	■		■	■		■	■	■	■	■	
	PVC-wax							■	■	■	■	
	Bitumen/rubber							■	■	■	■	
	Rubber/resin			■	■			■	■	■	■	
<b>Properties</b>	Paintable	■			■	■	■					
	HS (high solids)				■	■			■	■		■
	Noise control				■			■				

# Body Repair – Underbody

## Underbody Coating/ Rust and Anti Chip Protection

- For professional pre-treatment of panels prior to painting
- Underbody coating and protection

<b>Product Base</b>	Zinc with epoxy agent	Polyvinyl Butyral Resin
<b>Volatile Organic Compound Content</b>	720 g/l	620 g/l
<b>Drive-away Time (standard climate)</b>	After 1 hr	30 min.
<b>Overpaintability (standard climate)</b>	n.a.	15 min.
<b>Colour</b>	Silver-grey	Grey
<b>Job / Application Tool</b>	Rust Protection / Spray	Adhesion Promoter/Spray

### Practical Hints:

- Shake spray cans thoroughly before application
- For bare metal parts use primer such as Teroson Zinc spray or Teroson etch primer

### Zinc Spray



### Teroson Etch Primer



#### Teroson Zinc Spray

- Anti corrosion paint for vehicle body repair and maintenance
- Electrically conductive (wet and dry)
- Not overpaintable

#### Applications:

Serves as corrosion protection between welding flanges during MIG and spot welding. Used for vehicle bodywork repairs to galvanise welding points and the joints of those parts which were originally galvanised, in particular those which will not be painted.

<b>Pack sizes</b>	<b>IDH No.</b>
Spray 400 ml	333170

#### Teroson Etch Primer

Provides excellent adhesion to steel, galvanised steel and aluminium.

- Ready to use
- Fast drying
- Infra red and low bake compatible
- Can be applied to well scuffed and degreased bare steel and aluminium
- Adheres to well flatted GRP, polyester fillers and manufacturer's primer

<b>Pack sizes</b>	<b>IDH No.</b>
Spray 500 ml	531179

## UBC Spray



## T. Record 2000 HS



## Variodur Aqua



## Terotex Super 3000



Rubber and resin

582 g/l

After 2 hrs

Between 12 and 72 hrs

Black

Underbody coating / Spray

Rubber and resin

ca. 470 g/l

After 2 hrs

Between 12 and 72 hrs

Grey / Black

Underbody coating / UBC gun

Aqueous Synthetic Resin

n.a.

3 hrs

2 to 3 hrs

White

Underbody coating / Spray

Artificial resins

ca. 480 g/l

After 3 hrs

Between 1 to 24 hrs

White / Black

Anti Chip compound / UBC gun



### Teroson Underbody Coating Spray

- For treatment of small isolated areas and touching up local spots after accident repairs
- Coating of painted and/or primed parts

#### Applications:

Preserves all types of factory applied underbody coatings. Complements existing PVC and rubber/resin based protective coatings.



### Terotex Record 2000 HS

- Permanent elastic corrosion protection
- Ideal for underbody repair work, particularly as protection against stone chipping
- Coating for painted parts or primer for surfaced metals

#### Applications:

Preserves all types of OEM applied underbody coatings. Complements existing PVC and rubber/resin based protective coatings.



### Variodur Aqua Multi-finish Mixable Coating

For professional colour paint repairs. Protective product which is easily mixed with original car paints, ensuring the original finish.

- Respects original paint colour
- Multi-finish, allows OE finish (smooth to orange peel effect)
- Improves paint resistance to scratches, stonechips etc.
- Reduces scratch effects

#### Applications:

- For water based paint systems.



### Terotex Super 3000

- Coating of replacement parts like bumpers or wheel arches for noise dampening
- Compatible with standard OEM paints
- For spraying textured coats

#### Applications:

For OEM finish textures. For abrasion resistant coating on visible car parts which require fast over painting. For textured bumpers and side panels.

**Pack sizes**      **IDH No.**  
Spray 500ml      803863

**Pack sizes**      **IDH No.**  
Tin Grey 1 litre      767198  
Tin Black 1 litre      767197

**Pack sizes**      **IDH No.**  
Tin 1 litre      391838

**Pack sizes**      **IDH No.**  
Tin White 1 litre      782601  
Tin Black 1 litre      767199



# Body Repair – Underbody

## Anti Chip Coating/ Wax and Cavity Protection/ Paint Masking

- For professional pre-treatment of panels prior to painting
- Underbody coating and protection

<b>Product Base</b>	Artificial resins	Waxes and anti-corrosive agents
<b>Volatile Organic Compound Content</b>	ca. 600 g/l	395 g/l
<b>Drive-away Time (standard climate)</b>	After 3 hrs	After 2 to 3 hrs
<b>Colour</b>	Light / black	Dark-grey
<b>Job / Application Tool</b>	Anti chip compound / Spray	MAFA spray gun

### Practical Hints:

- Shake spray cans before application
- When spraying HV materials, test spray on a piece of cardboard first (especially if product has been stored in cold conditions)

### Anti-Chip Spray



Artificial resins

ca. 600 g/l

After 3 hrs

Light / black

Anti chip compound / Spray



#### Teroson Anti-Chip Spray

- For treatment of small isolated areas and touching up local spots after accident repairs
- Coating of painted parts or primer for surfaced metals

#### Applications:

For OEM finish textures.  
For abrasion resistant coating on visible car parts which require fast over painting. For textured bumpers and side panels.

Pack sizes	IDH No.
Spray Light 500 ml	787528
Spray Black 500 ml	787643

### Terotex-Wax



Waxes and anti-corrosive agents

395 g/l

After 2 to 3 hrs

Dark-grey

MAFA spray gun



#### Terotex-Wax – Anti-corrosion Coating

- For repair and secondary treatment of all protective coatings
- For touch-up and post-treatment
- To cover overspray in wheel arches after accident repairs

#### Applications:

To complement factory applied protective coatings based on PVC, PVC wax, bitumen/rubber and rubber/resin. Covers vehicle underbody areas and protects against corrosion.

Pack sizes	IDH No.
Tin 1 litre	794862
Tin 60 litres	105472

Terotex HV 350	Terotex HV 400	Teroson Cavity Spray	PP Cover It
			
			
Waxes and anti-corrosive agents	Waxes and anti-corrosive agents	Waxes and anti-corrosive agents	n.a.
485 g/l	370 g/l	540 g/l	n.a.
After 3 to 6 hrs	After 3 to 6 hrs	After 2 to 3 hrs	n.a.
Beige-brown	Beige-brown	Beige-brown	n.a.
Cavity Conservation / HV Cup gun	Cavity Conservation / HV Cup gun	Cavity Conservation / Spray	n.a.



### Terotex HV 350

- Good creeping qualities
- Minimal post dispense dripping
- High temperature resistance

#### Applications:

Primarily used for protecting cavities of motor vehicles. Ventilate cavities thoroughly after application. Use HV pressure cup for optimum application/protection

### Terotex HV 400

- Excellent creeping qualities
- Can also be applied at low temperatures (min. 10°C)
- High temperature resistance

#### Applications:

Primarily used for protecting cavities of motor vehicles. Ventilate cavities thoroughly after application. Use HV pressure cup for optimum application/protection

### Teroson Cavity Spray

- Excellent creeping qualities
- Minimal post dispense dripping
- High temperature resistance

#### Applications:

Ideal for treating small isolated areas and touching up local spots after accident repairs. The extension spray tube provided with the can will let you reach into open, visible cavities.

### Plastic Padding Cover It

A paintable plastic sheeting on rolls 4.0 metres wide and 150 metres in length. Cover It is a specially formulated paint masking film designed to protect against direct applications of spray paint and overspray.

- Centre seam for easy alignment over vehicle
- Easily dispensed direct from box or fitted to existing bodyshop dispensing equipment

Pack sizes	IDH No.
Tin 1 litre	793958
Tin 10 litres	793960
Tin 60 litres	793957

Pack sizes	IDH No.
Tin 1 litre	784176
Tin 10 litres	784149
Tin 60 litres	784190

Pack sizes	IDH No.
Spray 500 ml	794224

Pack sizes	IDH No.
Box 4.0 x 150 m	554195

## Sound Deadening / Acoustics

- Sound and vibration dampening
- Easy application

Product Base	Polychloroprene
Panel Size	n.a.
Density	n.a.
Adhesion	n.a.
Colour	Amber

### Practical Hints:

- Pre-heat Terodem SP100/SP300: for easy application
- Use Terokal 2444 for fixturing Terodem SP100/SP200

### Terokal 2444



### Terokal 2444

- High initial tack (allow 5 to 10 min. for solvent evaporation)
- Excellent contact or pressure sensitive adhesive

### Applications:

To bond rubber, flexible foams, leather, felt, damping materials to rubber, metal, wood, polyester, cardboard and rigid PVC.

### Pack sizes

Tin 340 g

### IDH No.

444651



## Terodem SP 100 Alu



Bitumen / Plastic / Alu laminated

50 x 25 cm panels

3.7 kg / m<sup>2</sup>

Pressure sensitive / self adhesive

Aluminium coloured

## Terodem SP 200



PUR foam

100 x 50 cm panels

0.3 kg / m<sup>2</sup>

Pressure sensitive / self adhesive

Black

## Terodem SP 300



Bitumen / Plastic

50 x 50 cm mats / 100 x 50 cm panels

5.16 kg / m<sup>2</sup>

Pressure sensitive / self adhesive

Black



### Terodem SP 100 Alu – Sound protection panels

- Self-adhesive bitumen / plastic barrier panels for reducing vibrations and dampening irritating noise
- Easy application
- Aluminium coloured

#### Applications:

Ideal for car doors, engine bonnet and side panels.

### Terodem SP 200 – Sound protector panels

- High quality sound dampening panels with PU protective skin
- Reduce noise in the passenger compartment
- Easy application
- Resistant to oil, fuel, heat and water
- Flame retardant – meets DIN 75200, MVSS 302

#### Applications:

Dampening airborne sound.  
Apply in bonnet, luggage compartment.

### Terodem SP 300 – Sound protection panels

- Dampening panels for sound deadening on vehicle floor pans
- Flexible when heated
- Easy application

#### Applications:

The material conforms to body panel shapes when heated with a hot-air blower. Flows into ribbings and corners. Ideal for interior and undercarriage.

#### Pack sizes

Carton 6 mats 50 x 25 cm

#### IDH No.

150012

#### Pack sizes

Carton 2 mats 100 x 50 cm

#### IDH No.

268286

#### Pack sizes

Carton 4 mats 50 x 50 cm

#### IDH No.

150055

Carton 4 mats 100 x 50 cm

150054

# Body Repair – Underbody

## Air Conditioning / Hand Cleaning

- Professional hand cleaning and protection
- Gentle alternative to harsh solvents

<b>Application</b>	Air conditioning cleaning	Hand cleaning
<b>Product Base</b>	Non-toxic disinfectant	Aqueous based

### Practical Hints:

- Hygiene spray: don't spray directly onto interior parts e.g. leather, plastics
- Hygiene spray: don't apply in hot cars, cool down to -20 to 22°C

### Hygiene Spray



#### Loctite® Hygiene Spray – Multi-purpose Cleaner and Sanitiser

- Effective against bacteria, fungi and viruses in air and on contaminated surfaces
- Unpleasant smells are replaced by a fresh menthol and eucalyptus fragrance
- Removes many unpleasant smells including the lingering odour left by smokers or pets

#### Applications:

Ideal for sanitising and deodorising car interiors – including the air conditioning system.

Pack sizes	IDH No.
Aerosol 150 ml	731334

### Loctite® 7850



#### Loctite® 7850 – Hand Cleaner with Pumice

- For severely stained hands, e.g. after vehicle repairs
- With jojoba, lanolin and aloe added for skin conditioning and protection
- Citrus extracts give a pleasant, fresh orange smell
- Works with or without water
- Tested for skin compatibility
- Fortified with ground pumice for enhanced deep cleaning

#### Applications:

Removes dirt and grease without containing any aggressive solvents.

Pack sizes	IDH No.
Bottle 400 ml	234228
Bottle 3 litres	234258
Bottle 10 litres	88239

**Loctite® 7855**



Hand cleaning

Aqueous based



**Loctite® 7855 – Paint and Resin Removing Cleaner**

- The gentle alternative to harsh cleaning agents
- With finely ground pumice and four premium skin conditioners: lanolin, aloe, jojoba and vitamin E
- Tested for skin compatibility

**Applications:**

Gently removes paint, adhesives, varnish, resins, silicones, polyurethane and other tough contaminants.

Pack sizes	IDH No.
Bottle 400 ml	235321
Bottle 1.75 litres	235320

**Teroquick**



Hand cleaning

Soft coconut wood



**Teroquick – Hand Cleaner Paste**

- For fast and thorough hand cleaning
- Gentle to the skin
- Sand free
- Contains no solvents
- Biodegradable

**Applications:**

Removes dirt, oils and grease without containing any aggressive solvents.

Pack sizes	IDH No.
Bucket 12.5 litres	1137651

**Barrier Cream**



Skin protection

Water soluble



**Teroson Barrier Cream**

- Protects hands like an invisible glove against stubborn dirt and stains, e.g. paints, adhesives, underbody coatings

**Applications:**

Use before working with solvents, oils, paints, primer PUR. Can be washed off with water.

Pack sizes	IDH No.
Can 600 ml	150028



# Equipment

- Dispensing equipment specially designed to make application and use of our products fast, precise, clean and economical



### Teroson MultiPress telescopic air pressure gun

For dispensing low viscosity sealants and adhesives as a bead and spray e.g. Terostat 9320.

IDH No. 142241



### Teroson PowerLine II air pressure gun

Very powerful tool for dispensing low to very high viscosity material from cartridges.

IDH No. 960304



### Teroson 2K DGX Dispensing Gun

For dispensing Terostat 8630. Smooth action, 100% of cartridge is dispensed.

IDH No. 237844



### Electraflow battery operated gun

Very powerful tool for dispensing low to very high viscosity material from cartridges.

IDH No. 1047326



**Teroson Press Pack Hand Gun**

Handles all Presspack containers. Very rugged steel/plastic design, smooth action, long life, no run-on, easy to maintain and clean.



**Teroson Staku Hand gun**

Powerful and durable handgun for dispensing material from cartridges.



**Teroson FK Air Pistol**

For dispensing 570 ml packs. Smooth action, easy to use, all product is dispensed from pack.

IDH No. 211832

IDH No. 142240

IDH No. 399450



**Cartridge preheating box for 2 cartridges**

For preheating up to 2 cartridges (aluminum only) or up to 2 x 400 ml foils prior to application.



**Cartridge preheating box for 6 cartridges**

For preheating up to 6 cartridges (aluminum / plastic) or up to 4 x 600 ml foils or 4 big foil packs prior to application.



**Teroson applicators / wool daubers**

To be used with Teroson Primers and Activators.

IDH No. 211556

IDH No. 796993

IDH No. 142245

# Equipment



### Nozzle Pliers

Use for cutting the applicator nozzle quickly and precisely to size.

**IDH No.** 379366



### Teromix Hand gun

For processing Teromix 6700 and Terokal 9225 / 9225 SF twin cartridges (2 x 25 ml).

**IDH No.** 150035



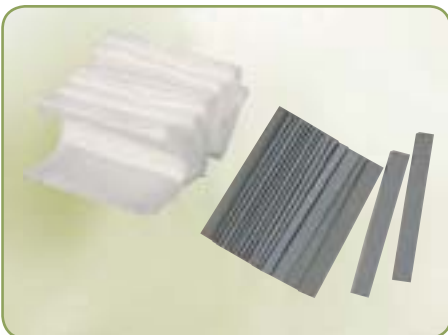
### Static mixers

Large nozzle for Terokal 5045.  
Small nozzle for Teromix 6700, Terokal 9225 and 9225 SF 2 x 25 ml.

**IDH No.**

**Small mixer nozzle** 142242

**Large mixer nozzle** 780805



### Plastic repair mesh and strips

To be used for reinforcing plastic repair area.

**IDH No.**

**Reinforcing Strips** 211703

**Mesh** 908383



### Teroson HV cup air pressure gun

For applying cavity conservation products.

**IDH No.** 150034



### Teroson UBC air pressure gun

To be used for processing UBC and Stone Chip Compounds from 1 litre cans.

**IDH No.** 150036





**MAFA HV Cup Pistol**

The MAFA HV Cup Pistol is suitable for dispensing Teroson cavity wax products. Flexible nylon probe. Hook probe.



**Teroson Flexible Nylon Probe**

The probe is used for spraying cavity protection materials into vehicle body cavities. It is suitable for curved and narrow cavities, which may also be very long.

**Teroson Hook Probe**

The probe is used for spraying cavity protection materials into vehicle body cavities, which are difficult to reach. For example: the 4 mm hook can be inserted through the drain holes in the bottom of a car door.



**Plastic Padding Autofill Units**

Dispensing equipment for Plastic Padding autofill cartridges. Sturdy wall mounted bodyfiller dispenser. Full range of Autofill-compatible cartridges available.

<b>IDH No.</b>	399438
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	<b>IDH No.</b>
<b>Flexible</b>	399439
<b>Hook</b>	399440

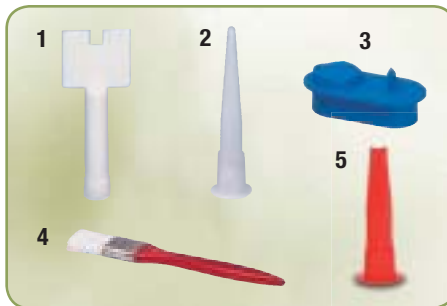
	<b>IDH No.</b>
<b>Dispenser</b>	360398
<b>Single Wall Unit</b>	360399
<b>Double Wall Unit</b>	360397



**9320 Nozzles**

Additional nozzles for use with 9320 Sprayable Seam Sealant.

*Includes:* Standard nozzle for applying product as a bead, and Spray nozzles to be used for spraying of product.



**Additional Equipment**

- 1 Door Skin Bead Nozzle, for use with Terostat 9100 (1K PUR).
- 2 Standard 310 ml nozzle, can be used with all 310 ml cartridges.
- 3 Cartridge Opener, for easy removal of seals on both ends of 310 ml cartridges.
- 4 Terolan brush, for use with Terolan Special
- 5 Direct Glazing Nozzle (Ter 20)

	<b>IDH No.</b>
<b>1 Door Skin Bead Nozzle</b>	782222
<b>2 310 ml Nozzle</b>	581582
<b>3 Cartridge Opener</b>	395397
<b>4 Terolan Brush</b>	583065
<b>5 Direct Glazing Nozzle (Ter 20)</b>	200259

<b>IDH No.</b>	200257
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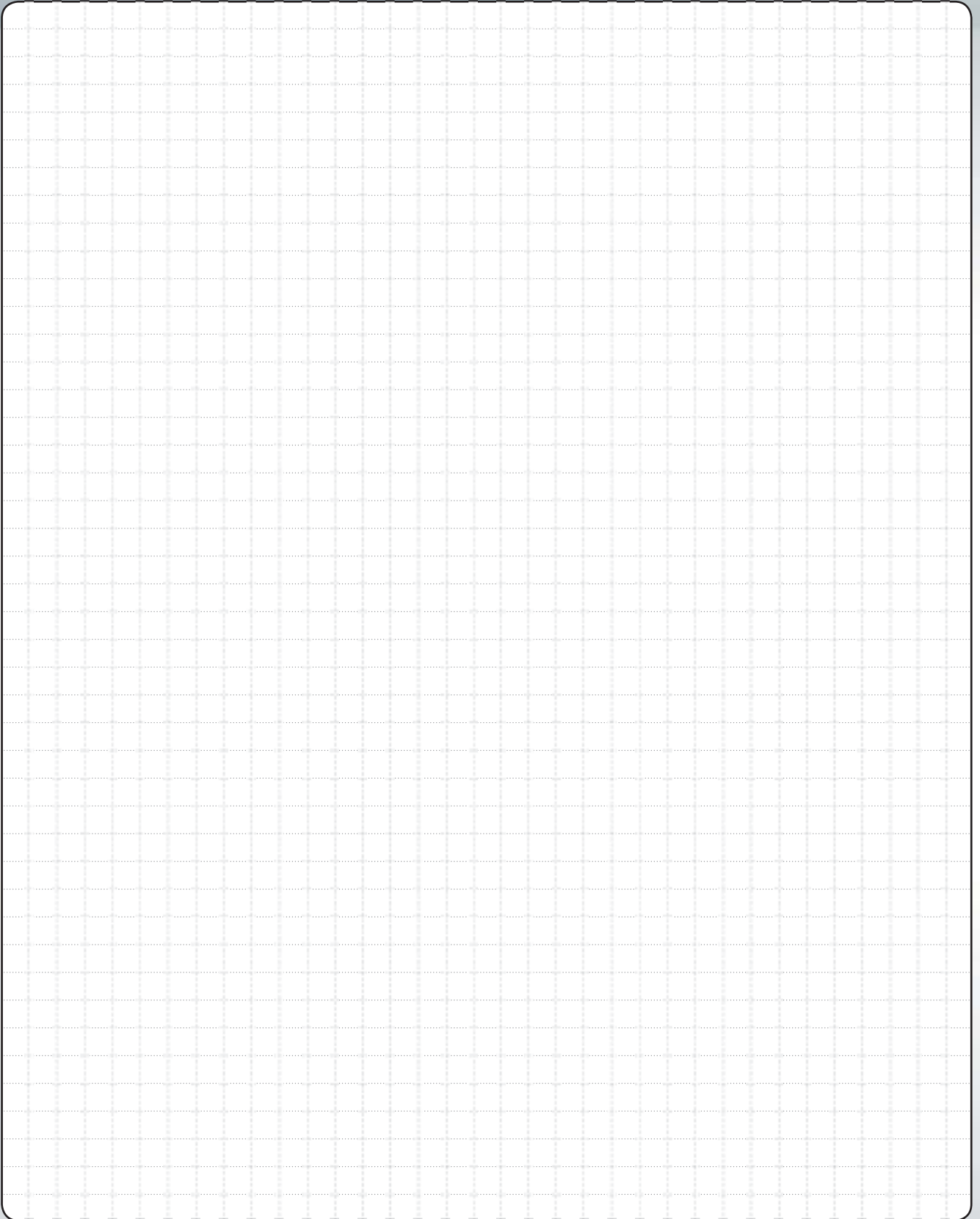


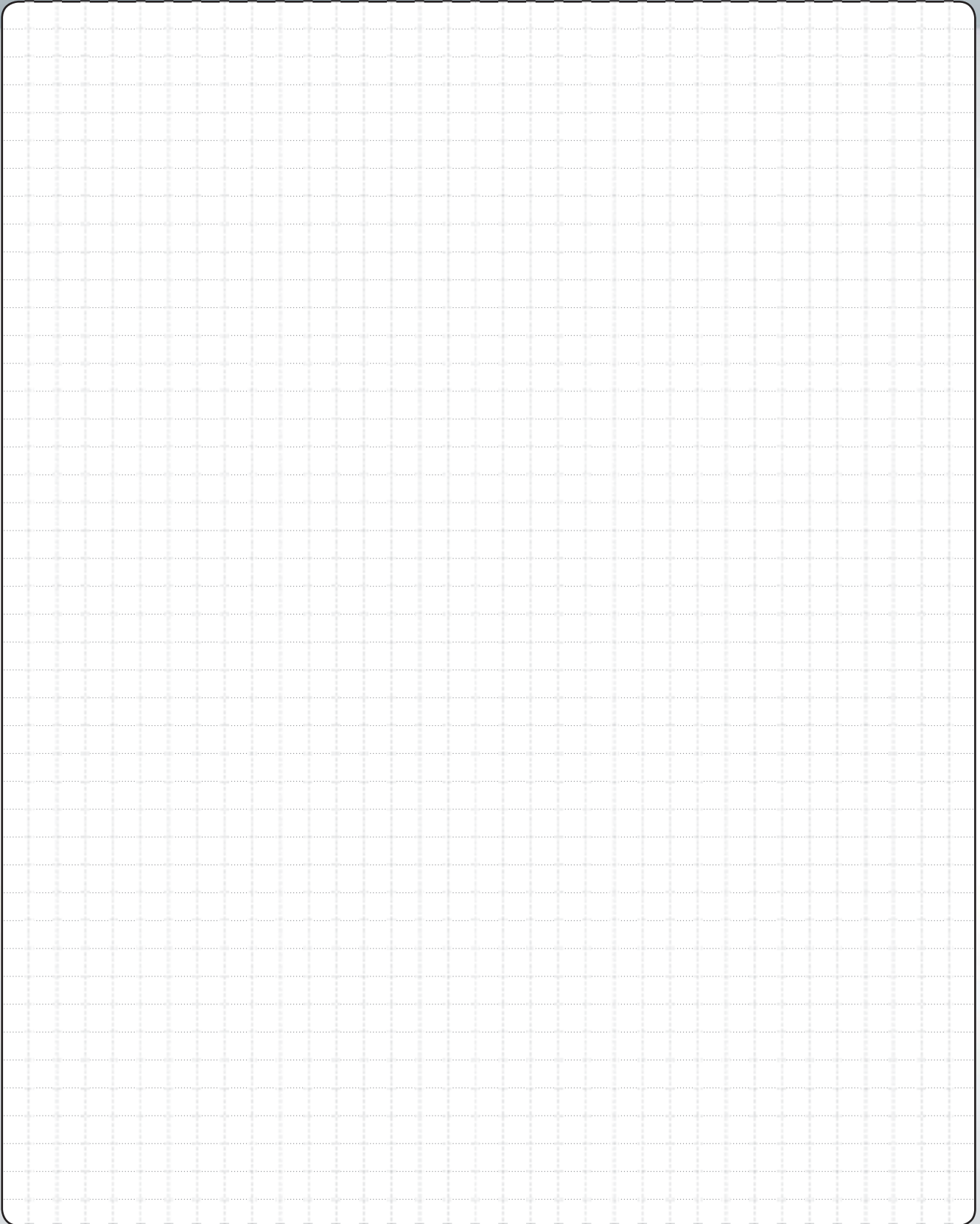
**Teroquick Dispenser**

Convenient dispenser for economical dispensing of Teroquick Hand Cleaner Paste. Transfer material from 12.5 litre drum. Holds 2.5 litres.

<b>IDH No.</b>	211835
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# Notes







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## By product name

Product name	Pack size	IDH No.	Page
Cavity hook probe	50 cm	211833	51
Cavity hook probe	130 cm	211838	51
Cavity hook probe	150 cm	177342	51
Electraflow battery gun		1047326	50
Foil cartridge gun		250052	50
Loctite® 243	10 ml	135279	10
Loctite® 243	50 ml	135278	10
Loctite® 243	250 ml	135357	10
Loctite® 248	9 g	540498	11
Loctite® 248	19 g	540491	11
Loctite® 268	9 g	540900	11
Loctite® 268	19 g	540907	11
Loctite® 2701	10 ml	195827	11
Loctite® 2701	50 ml	234853	11
Loctite® 2701	250 ml	234855	11
Loctite® 271	3 ml	223807	11
Loctite® 319	0.5 ml	194088	27
Loctite® 3430	24 ml	142517	35
Loctite® 3463	114 g	265628	35
Loctite® 401	20 g	135428	32
Loctite® 454	20 g	195678	32
Loctite® 510	50 ml	142608	14
Loctite® 510	250 ml	135477	14
Loctite® 510	300 ml	135325	14
Loctite® 518	25 ml	142286	14
Loctite® 518	50 ml	229875	14
Loctite® 518	300 ml	435566	14
Loctite® 534	9 g	705070	17
Loctite® 534	19 g	705075	17
Loctite® 548	9 g	705097	14
Loctite® 548	18 g	704920	14
Loctite® 561	19 g	540920	12
Loctite® 5699	40 ml	1124088	15
Loctite® 5699	80 ml	1126648	15
Loctite® 577	50 ml	229342	12
Loctite® 577	250 ml	234573	12
Loctite® 5910	40 ml	1133305	15
Loctite® 5910	80 ml	1126633	15
Loctite® 5910	300 ml	142491	15
Loctite® 5920	40 ml	1124086	15
Loctite® 5920	80 ml	1126645	15
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Product name	Pack size	IDH No.	Page
Loctite® 5923	450 ml	149302	17
Loctite® 5926	40 ml	1123349	15
Loctite® 5926	100 ml	1126639	15
Loctite® 5926	310 ml	233862	15
Loctite® 5940	40 ml	1123347	31
Loctite® 5940	100 ml	1126635	31
Loctite® 595	40 ml	1123422	31
Loctite® 595	100 ml	1126642	31
Loctite® 648	50 ml	135525	13
Loctite® 660	50 ml	229232	13
Loctite® 668	9 g	705002	13
Loctite® 668	19 g	705053	13
Loctite® 7039	400 ml	303145	19
Loctite® 7063	400 ml	88344	18
Loctite® 7063	10 l	149293	18
Loctite® 7100	400 ml	250000	19
Loctite® 7200	400 ml	235253	19
Loctite® 7840	750 ml	235330	19
Loctite® 7840	5 l	235338	19
Loctite® 7840	20 l	235341	19
Loctite® 7850	400 ml	234228	49
Loctite® 7850	3 l	234258	49
Loctite® 7855	400 ml	235321	49
Loctite® 7855	3 l	235320	49
Loctite® 8018	400 ml	458647	20
Loctite® 8021	400 ml	232368	21
Loctite® 8040	400 ml	760225	20
Loctite® 8060	20 g	525118	21
Loctite® 8065	20 g	525392	21
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Static mixer – small		142242	50
Terocore 1401	175 ml	776176	35
Terodem SP 100 Alu	50 x 25 cm	150012	47
Terodem SP 200	100 x 50 cm	268286	47
Terodem SP 300	50 x 50 cm	150055	47
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Terodicht Elastik	310 ml	801161	27

Product name	Pack size	IDH No.	Page
Terofoam	200 ml	735433	46
Terokal 150	150 ml	267078	37
Terokal 2444	340 g	444651	33
Terokal 2444	670 g	238403	33
Terokal 5045	250 ml	776515	34
Terokal 9225	2x25 ml	267081	36
Terokal 9225	250 ml	881837	36
Terokal 9225SF	2x25 ml	882088	36
Terolan 53 Special	1.2 kg	799671	28
Terolan Black	310 ml	726808	28
Terolan Light	310 ml	799316	28
Teromix 6700	2x25 ml	264880	33
Teromix 6700	250 ml	881835	33
Teromix Hand gun		150035	50
Teroquick	12.5l	142231	49
Teroquick	Dispenser	211835	49
Terosept	Machine	745083	48
Terosept cleaner	200 ml	752596	48
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Teroson Adhesive Spray	400 ml	860240	33
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Teroson Alu/Galva Filler	1.75 g	946639	39
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Teroson Barrier Cream	600 ml	150028	49
Teroson Brake & Clutch cleaner	500 ml	232315	18
Teroson Brake & Clutch cleaner	10l	840759	18
Teroson Brake & Clutch cleaner	50l	840771	18
Teroson Cavity Spray	500 ml	794224	45
Teroson Fine Filler	1.75 g	946638	39
Teroson FL	1,000 ml	92679	27
Teroson FL	10l	63095	27
Teroson Glass Fibre Filler	1.3 g	946635	38
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Teroson M.O. Universal	400 ml	232429	20
Teroson M.O. Universal	4.5l	841026	20
Teroson Multipress gun		142241	50
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Terostat 33 Grey	310 ml	79230	31
Terostat 33 Transparent	310 ml	150331	31
Terostat 33 White	310 ml	192501	31
Terostat 8517H	25 ml	1114779	26
Terostat 8517H	100 ml	425854	26
Terostat 8525	10 ml	265665	26
Terostat 8596	310 ml	450533	24
Terostat 8596	Set	450532	24
Terostat 8597 HMLC	200ml	537186	24
Terostat 8597 HMLC	310 ml	450503	24
Terostat 8597 HMLC	Set	450438	24
Terostat 8597 HMLC	400 ml	680347	24
Terostat 8597 HMLC	570 ml	680348	24
Terostat 8599 HMLC	310 ml	450441	25
Terostat 8599 HMLC	Set	450434	25
Terostat 8630 HMLC	310 ml	794668	25
Terostat 8630 HMLC	Set	867677	25
Terostat 9000PL	310 ml	871912	25
Terostat 9100 Grey	310 ml	744474	29
Terostat 9100 White	310 ml	744475	29
Terostat 9120 Black	310 ml	267084	29
Terostat 9120 Grey	310 ml	274943	29
Terostat 9120 White	310 ml	252257	29
Terostat 9140 Black	310 ml	267085	30
Terostat 9140 Transparent	310 ml	105494	30
Terostat 9200 Black	310 ml	744662	29
Terostat 9220	80 ml	452386	33
Terostat 9220	310 ml	265673	33
Terostat 9320 Black	300 ml	211743	29
Terostat 9320 Grey	300 ml	211742	29
Terostat 9320 Ocre	300 ml	272232	29
Terotex HV350	1l	793958	45
Terotex HV400	1l	784176	45
Terotex Record 2000 HS Black	1l	767197	43
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105494	Terostat 9140 Transparent	310 ml	30
135278	Loctite® 243	50 ml	10
135279	Loctite® 243	10 ml	10
135325	Loctite® 510	300 ml	14
135357	Loctite® 243	250 ml	10
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793958	Terotex HV350	1 l	45
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1123422	Loctite® 595	40 ml	31
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1124088	Loctite® 5699	40 ml	15
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1126639	Loctite® 5926	100 ml	15
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